



REVISIONS		
REV	DESCRIPTION	DATE APPROVED
A	1.00 E.O. 204-HA 1664	7/14/63
B	1.00 E.O. 204-AJA 95 ADD N/A Req	
	204-B-1, 205A, 205ERG, UH-1D, UH-1E, UH-1H	
	UH-1N, 212, TH-1E, UH-1H, ADDED COST SIGNATURE	

- SURF. **B** TO BE PARALLEL WITHIN .001 IN.
 SURF. **D** & **E** TO BE SQUARE WITHIN .001 IN.
 DIA. **B** & **C** TO BE CONCENTRIC TO .005 T.I.R.
 CARBURIZE PER BPS-FW B4420 - CLASS B
 CASE DEPTH .020 TO .080, CASE HARDNESS
 ROCKWELL C40 TO C70, CORE HARDNESS
 ROCKWELL B3 MIN.
 2 CADMIUM PLATE CLASS 2 TYPE I
 PER BPS-FW 4006 - UNLESS OTHER-
 WISE NOTED.
 1 MARK PER BPS-FW 4050 (COML TOOL)

T101458 B

AR RP1220 PUTTY, PASTIC, PUGH FROM REN PLASTICS - 5422 SO. CEDAR ST. LANSING, MICH.

1 2.0000 DIA BALL (AN216-3-12B) STEEL Gr 3

1 T101458-7 SPACER 4 1/2 DIA X 2.5 ST-ALSI 1018

1 T101458-5 PLUG 2 3/4 DIA X 2.2 ST-ALSI 1018

1 T101458-3 SOCKET 4 1/2 DIA X 5.5 ST-ALSI 1018

T101458 BALANCE SET

PCA 204-1494 WO6370 EWA 204-HA-7.5

REV	DESCRIPTION	DATE	APPROVED
1	204-012-101 212	3/15/63	BROOKS
1	UH-1N	3/15/63	BROOKS
1	UH-1H	3/15/63	BROOKS
1	UH-1F	3/15/63	BROOKS
1	UH-1D	3/15/63	BROOKS
1	205ERG	3/15/63	BROOKS
1	204-012-101 205A	3/15/63	BROOKS
1	204-011-101 204-B1	3/15/63	BROOKS
1	204-011-101 204-B	3/15/63	BROOKS

BALANCE SET,
MAIN ROTOR

T101458

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